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D5101-5**Job Sheet 187598****Part No:** D5101-5**Job Qty:** 24 ea**Part Name:** Insert**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/10/18**Job Tracking No:****Due Date:** 1/11/19**Created By:** Jesse White**Type:** SOLD**Description:****Note:** DWG REV C SHEET 4 IPP REV:A NEW ISSUE 14-12-18 JLM VERIFIED BY:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	1/11/19	1/11/19	0.00	0.00	Start Up Machining-3		
100	Doosan	24 pcs	1/11/19	1/11/19	0.03	1.83	Doosan		
120	QC	24 pcs	1/11/19	1/11/19	0.00	0.00	QC8		
130	HandFinish	24 pcs	1/11/19	1/11/19	0.00	0.47	HandFinish1		
150	QC	24 pcs	1/11/19	1/11/19	0.00	0.00	QC7-4		
160	Packaging	24 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-2 PP-001		
170	QC21-SA	24 Ea	1/11/19	1/11/19	0.00	0.00	QC21		

Part Op
Descriptions: **100** - TURN AS PER FOLIO FB 358

DAG
21
JAN 16 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	2.0880 ft (.087 ea)	90-Start up Operation	S/110759

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	2	62	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Insert	0.563inches ± 0.010	0.573 0.553	.563	
2	Insert	0.160inches ± 0.030	0.190 0.130	.180	
3	Insert	0.500inches ± 0.030	0.530 0.470	.499	
4	Insert	0.060 ± 0.030		.060	

Plex 12/10/18 10:24 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 01/10/19			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator _____ Manufacturing Process _____ Equipment/Tool _____ Handling/Preservation _____ Material _____ Product Improvement _____ Process Improvement ☐ Human Factors ☐			Power Loss/Surge ☐ Lio/Program ☐ Main Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		
Container No: S143974 Part: D5101-5 Job No: 187598 Serial No/Batch: S143974 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's			Other/Details: _____		